

FIG 1

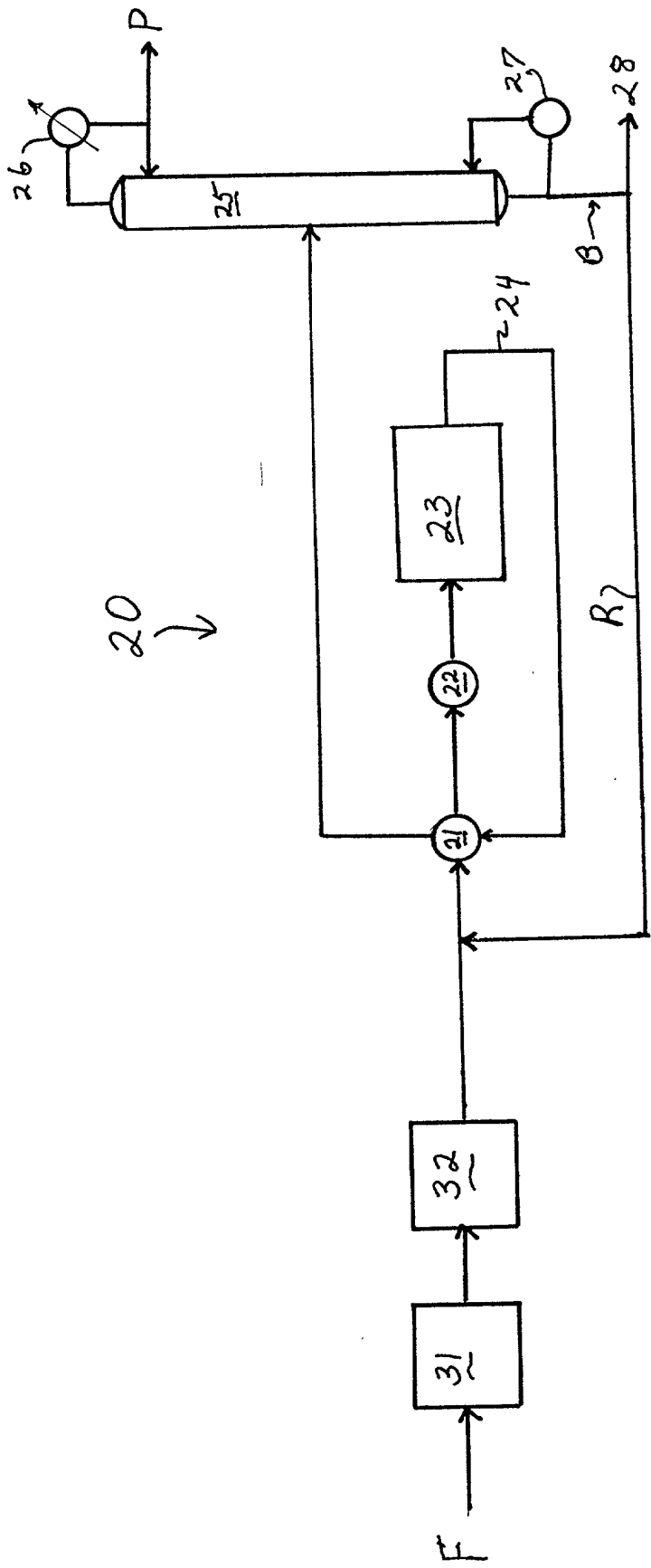


FIG 2

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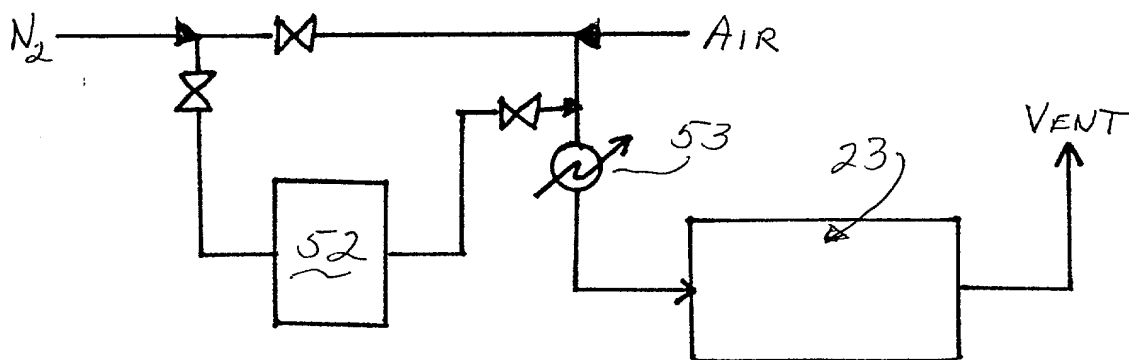


FIG 3

# CONVERSION vs ON-STREAM TIME

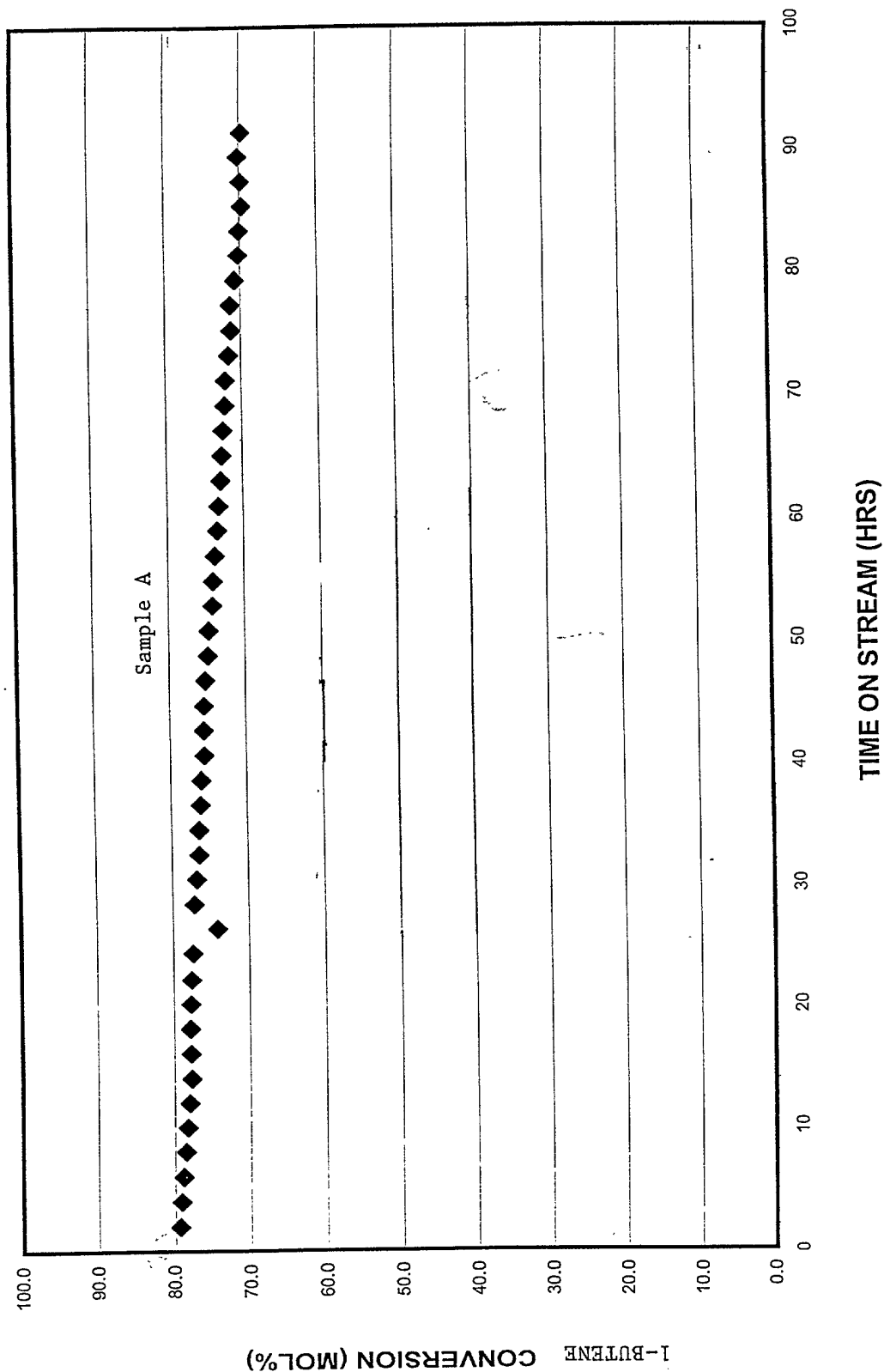


FIG. 4

1-Butene Conversion vs. Time on Stream

# CONVERSION vs ON-STREAM TIME

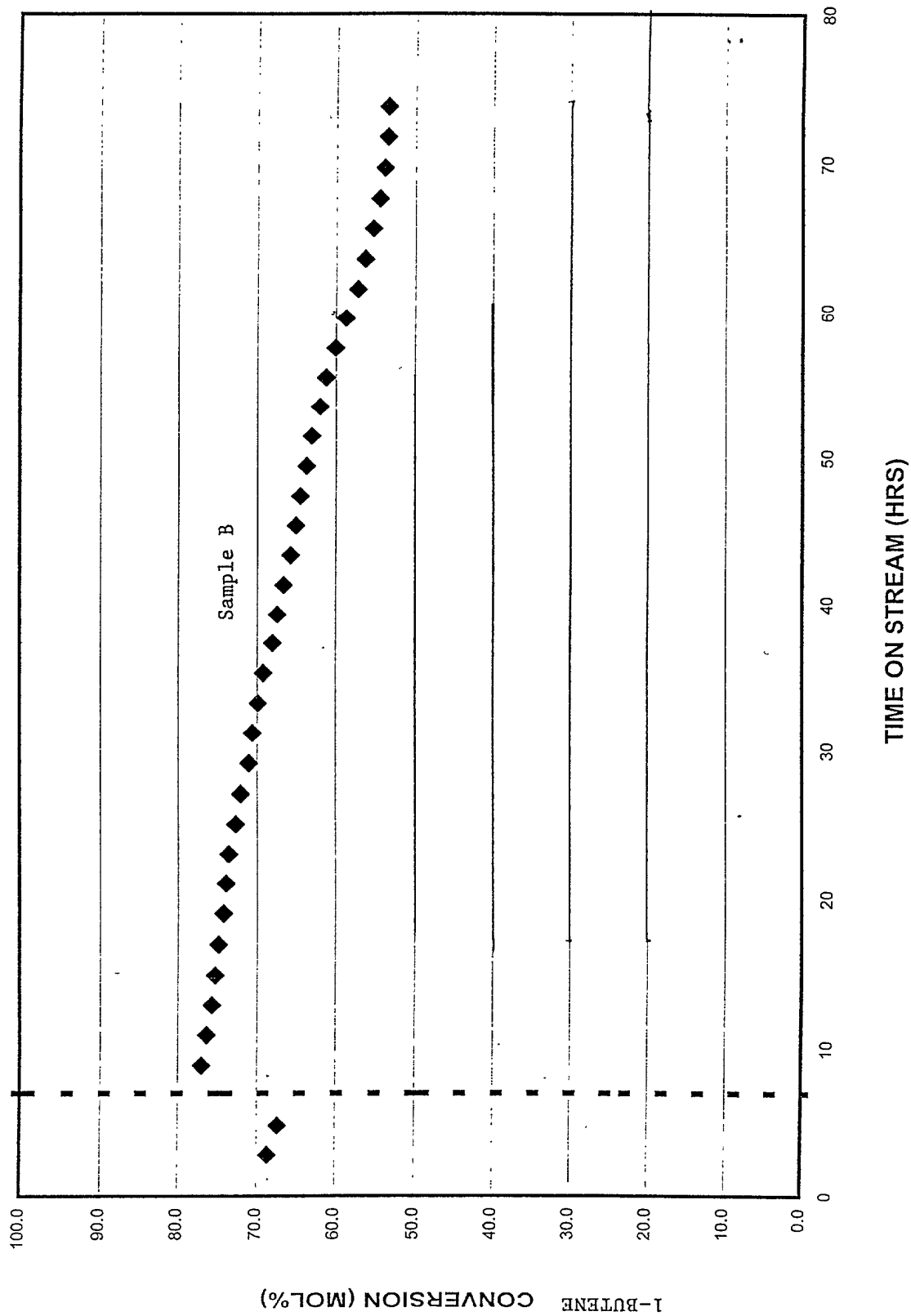


FIG. 5